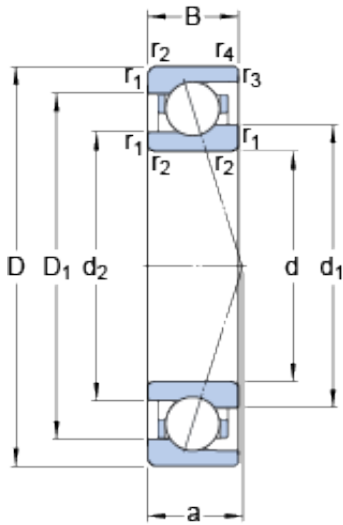




NTN Bearing Manufacturing



719/8 ACE/HCP4A Bearing 2D drawings and 3D CAD models

8 mm x 19 mm x 6 mm SKF 719/8
ACE/HCP4A angular contact ball bearings

Bearing No. 719/8 ACE/HCP4A

Size	19x8x6 mm
Bore Diameter	19 mm
Outer Diameter	8 mm
Width	6 mm
d	8 mm
D	19 mm
B	6 mm
d ₁	11.3 mm
d ₂	10.76 mm
D ₁	15.7 mm
r _{1,2} - min.	0.3 mm
r _{3,4} - min.	0.15 mm
a	6.5 mm
d _a - min.	10 mm
d _b - min.	10 mm
D _a - max.	17 mm
D _b - max.	18.2 mm
r _a - max.	0.3 mm
r _b - max.	0.15 mm
d _n	12.2 mm
Basic dynamic load rating - C	1.7 kN
Basic static load rating - C ₀	0.6 kN
Fatigue load limit - P _u	0.026 kN
Limiting speed for grease	130000 r/min



NTN Bearing Manufacturing

Lubrication	
Limiting speed for oil lubrication	200000 mm/min
Ball - D_w	3.175 mm
Ball - z	9
G_{ref}	0.09 cm ³
Calculation factor - e	0.68
Calculation factor - Y_2	0.87
Calculation factor - Y_0	0.38
Calculation factor - X_2	0.41
Calculation factor - Y_1	0.92
Calculation factor - Y_2	1.41
Calculation factor - Y_0	0.76
Calculation factor - X_2	0.67
Preload class A - G_A	15 N
Preload class B - G_B	46 N
Preload class C - G_C	91 N
Calculation factor - f	1.02
Calculation factor - f_1	0.98
Calculation factor - f_{2A}	1
Calculation factor - f_{2B}	1.04
Calculation factor - f_{2C}	1.08
Calculation factor - f_{HC}	1.01
Preload class A	23 N/micron
Preload class B	35 N/micron
Preload class C	46 N/micron
d_1	11.3 mm
d_2	10.76 mm
D_1	15.7 mm
$r_{1,2}$ min.	0.3 mm



NTN Bearing Manufacturing

$r_{3,4}$ min.	0.15 mm
d_a min.	10 mm
d_b min.	10 mm
D_a max.	17 mm
D_b max.	18.2 mm
r_a max.	0.3 mm
r_b max.	0.15 mm
d_n	12.2 mm
Basic dynamic load rating C	1.68 kN
Basic static load rating C_0	0.6 kN
Fatigue load limit P_u	0.026 kN
Attainable speed for grease lubrication	130000 r/min
Attainable speed for oil-air lubrication	200000 r/min
Ball diameter D_w	3.175 mm
Number of balls z	9
Reference grease quantity G_{ref}	0.09 cm ³
Preload class A G_A	15 N
Static axial stiffness, preload class A	23 N/ μ m
Preload class B G_B	46 N
Static axial stiffness, preload class B	35 N/ μ m
Preload class C G_C	91 N
Static axial stiffness, preload class C	46 N/ μ m
Calculation factor f	1.02
Calculation factor f_1	0.98
Calculation factor f_{2A}	1
Calculation factor f_{2B}	1.04
Calculation factor f_{2C}	1.08
Calculation factor f_{HC}	1.01



NTN Bearing Manufacturing

Calculation factor e	0.68
Calculation factor (single, tandem) Y_2	0.87
Calculation factor (single, tandem) Y_0	0.38
Calculation factor (single, tandem) X_2	0.41
Calculation factor (back-to-back, face-to-face) Y_1	0.92
Calculation factor (back-to-back, face-to-face) Y_2	1.41
Calculation factor (back-to-back, face-to-face) Y_0	0.76
Calculation factor (back-to-back, face-to-face) X_2	0.67
Mass bearing	0.006 kg